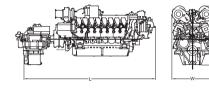
## Marine

## Diesel Engines 8V/12V/16V 4000 M60R for Vessels with Unrestricted Continuous Operation (1A)



## **Dimensions and Masses**

| 4000 M60R -<br>with gearbox | Dimensions (LxWxH) mm (in)       | Mass, dry kg (lbs) |
|-----------------------------|----------------------------------|--------------------|
| 8V/WAF 464                  | 3210x1380x1905 (126.4x54.3x75.0) | 5740 (12655)       |
| 12V/WAF 665L                | 3970x1520x2125 (156.3x59.8x83.7) | 8565 (18883)       |
| 16V/WAF 763L                | 4330x1520x2225 (170.5x59.8x87.6) | 10165 (22410)      |



## Typical applications: Work Boats, Ferries, Governmental Vessels, Tugs, Barges and Large Sailing Yachts

| Engine Model<br>Rated power ICFN kW (bhp)<br>Speed rpm |           | 8V 4000 M60R      | 12V 4000 M60R     | 16V 4000 M60R     |  |  |
|--|-----------|-------------------|-------------------|-------------------|--|--|
|  |           | 700 (940)         | 1050 (1410)       | 1400 (1875)       |  |  |
|  |           | 1600              | 1600              | 1600              |  |  |
| No. of cylinders                                       |           | 8                 | 12                | 16                |  |  |
| Bore/stroke  | mm (in)   | 165/190 (6.5/7.5) | 165/190 (6.5/7.5) | 165/190 (6.5/7.5) |  |  |
| Displacement, total                                    | l (cu in) | 32.5 (1983)       | 48.7 (2972)       | 65.0 (3967)       |  |  |
| Flywheel housing                                       |           | SAE 00            | SAE 00            | SAE 00            |  |  |
| Gearbox type   |           | WAF 464           | WAF 665 L         | WAF 763 L         |  |  |
|  |           | i = 4.6 - 5.9     | i = 4.5 - 5.9     | i = 4.6 - 5.7     |  |  |
| Optimization of exhaust emissions <sup>1)</sup>        |           | IMO <sup>2)</sup> | IMO <sup>2)</sup> | IMO <sup>2)</sup> |  |  |

<sup>1)</sup> IMO - International Maritime Organization (MARPOL)

<sup>2)</sup> available also with IMO-40% (only E3-Cycle on request)



Power. Passion. Partnership.

| Performance and Fuel                          | Consumption <sup>1)</sup> | 8V 2000 | M60R  |      | 12V 200 | 0 M60R |      | 16V 200 | 0 M60R |       |
|---|---------------------------|---------|-------|------|---------|--------|------|---------|--------|-------|
| Speed   | rpm                       | 1600    | 1400  | 1000 | 1600    | 1400   | 1000 | 1600    | 1400   | 1000  |
| Maximum power                                 | kW                        | 700     | 700   | 390  | 1050    | 1050   | 510  | 1400    | 1400   | 700   |
|   | bhp                       | 940     | 940   | 523  | 1410    | 1410   | 684  | 1875    | 1875   | 939   |
| Power on propeller curve (n <sup>3</sup> ) kW |                           | 700     | 470   | 170  | 1050    | 700    | 250  | 1400    | 950    | 340   |
|   | bhp                       | 940     | 630   | 228  | 1410    | 939    | 935  | 1875    | 1274   | 456   |
| Fuel consumption                              | g/kWh                     | 207     | 215   | 225  | 206     | 213    | 221  | 203     | 213    | 218   |
| on propeller curve <sup>1)</sup>              | l/h                       | 174.6   | 121.8 | 46.1 | 260.6   | 179.6  | 66.6 | 342.4   | 359.3  | 183.9 |
|   | gal/h                     | 46.1    | 32.2  | 12.2 | 68.9    | 47.5   | 17.6 | 90.5    | 95.0   | 48.6  |

<sup>1)</sup> Tolerance +5% per ISO 3046, Diesel fuel to DIN EN 590 with a min L.H.V. of 42800kJ/kg (18390 BTU/lb)

| Standard Equipment       |  |  |  |
|--------------------------|--|--|--|
| Starting system          | Electric starter 24 V, 2 pole  |  |  |
| Oil system               | Gear driven lube oil pump, lube-oil duplex filter with diverter valve, centrifugal oil filter, lube-oil heat exchanger,  |  |  |
|                          | handpump for oil extraction  |  |  |
| Fuel system              | Fuel delivery pump, fuel duplex filter with diverter valve, "Common Rail" fuel injection system with high-pressure pump, |  |  |
|                          | pressure accumulator and electronic fuel injection with cylinder cutout system, jacketed HP fuel lines, flame proof      |  |  |
|                          | hose lines, leak-off fuel tank level monitored, fuel hand pump, fuel pre-filter with water separator                     |  |  |
| Cooling system           | MTU-split-circuit coolant system, coolant-to-raw water plate core heat exchanger, self priming centrifugal raw water     |  |  |
|                          | pump, gear driven coolant circulation pump, raw-water connection for gearbox cooling                                     |  |  |
| Combustion air system    | Engine coolant temperature-controlled intercooler, sequential turbocharging with 2 water-cooled turbochargers,           |  |  |
|                          | on-engine set of seawater-resistant combustion-air filters   |  |  |
| Exhaust system           | Triple-walled, liquid-cooled, on-engine exhaust manifolds, exhaust bellows (horizontal discharge)                        |  |  |
| Mounting system          | Resilient mounts   |  |  |
| Power Transmission       | Torsional and offset compensating couplings  |  |  |
| Auxiliary PTO            | Charging generator, 120A, 28V, 2 pole  |  |  |
| Engine management system | Engine control and monitoring system (MDEC), interface to gearbox control, interface to remote control and               |  |  |
|                          | monitoring system, local operating panel (LOP)   |  |  |

| Optional Equipment        |  |
|---------------------------|--|
| Starting system           | Coolant preheating system  |
| Oil system                | Lube oil priming system  |
| Cooling System            | Engine version for sealed engine coolantsystem in conjunction with ship`s side recooling system              |
| Exhaust System            | Exhaust outlet elbow (45°, 70°, 90°)   |
| Auxiliary PTO             | Bilgepump  |
| Engine management system  | In compliance with Classification Society Regulations  |
| Monitoring/Control system | Fuel consumption measurement device (KRAL), monitoring and control system MCS-5, remote control system RCS-5 |
| Gearbox Options           | Various reserve reduction gearbox models, elec. actuated, gearbox mounts, PTO for hydraulic pump at driving  |
|                           | shaft or at mediate shaft, trolling, trailing pump, propeller shaft flange                                   |
| Classification            | ABS, BV, CCS, CR, DNV, GL, KR, LR, NK, RINA including necessary extensions to scope of supply.               |

> The rated power corresponds to ISO 3046-1:2002 (E) and ISO 15550:2002(E)

> Intake air temperature 25°C/Sea water temperature 25°C

> Barometric pressure 1000 mbar.

> Intake air depression 15 mbar/Exhaust back pressure 30 mbar The power produced at the flywheel will be within the tolerance of ±3% - according to ISO 15550:2002(E)- up to 45°C (113°F) combustion air temperature measured at the air cleaner inlet and up to 32°C (89,6°F) sea or raw water temperature measured at the sea water pump suction inlet. Specifications are subject to change without notice. All dimensions are approximate. For complete information refer to installation drawing. For further information consult your MTU dealer.

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